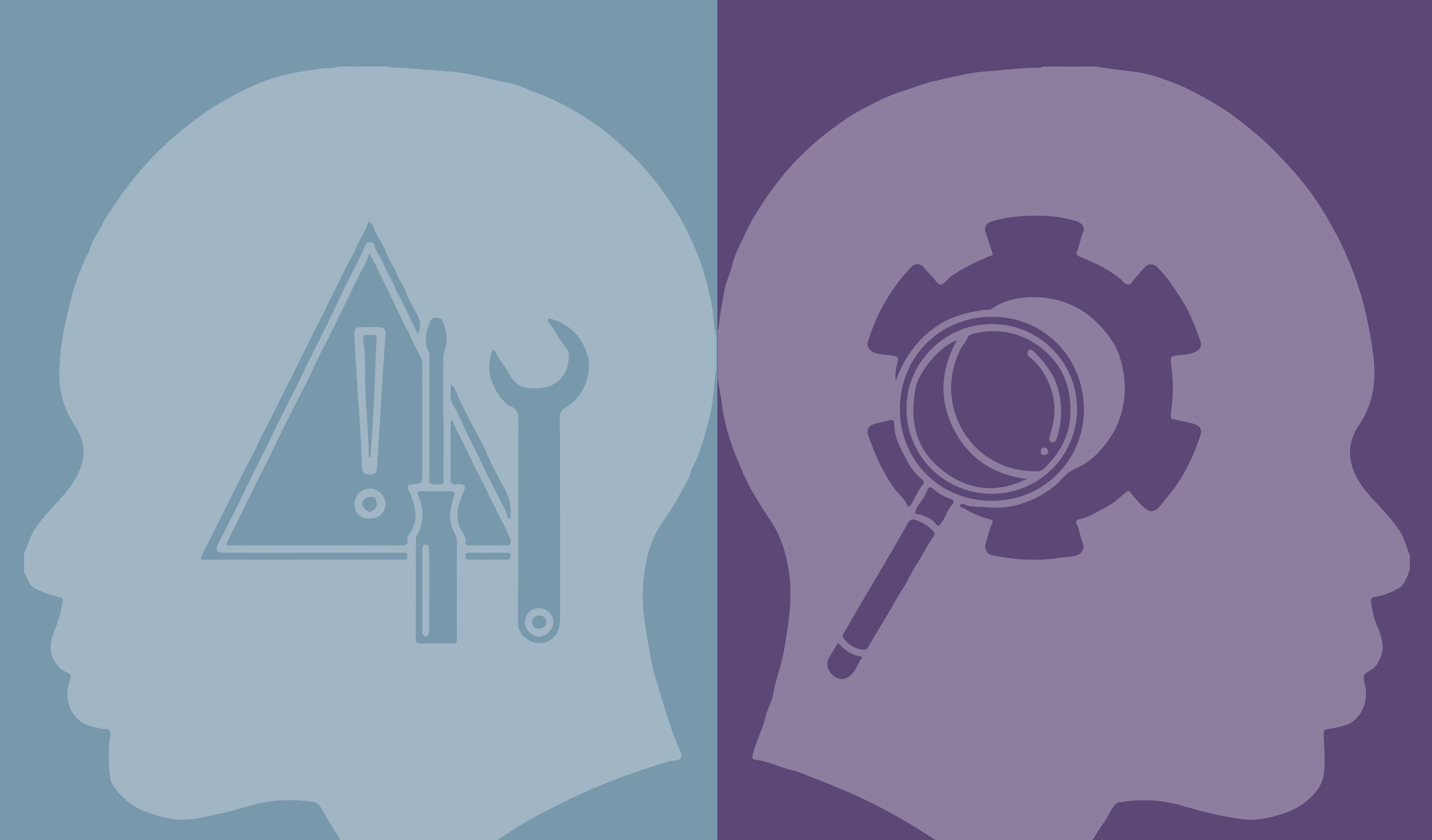
# REACTIVE VS PREVENTIVE MAINTENANCE

Reactive maintenance is the process of reacting to an ineffective, failed or damaged asset. Preventive maintenance is not performed on an asset until a problem or issue arises.

# **REACTIVE MAINTENANCE**

## PREVENTIVE MAINTENANCE



#### Advantages:

- Low inxitial cost
- Less staff

## Disadvantages:

- Increased cost due to unexpected asset maintenance or downtime
- Increased labor costs or overtime costs
- Cost associated with

### Advantages:

- Cost-effective for the long-term
- Flexibility in maintenance or downtime scheduling
- Reduce unexpected asset failures
- Increased asset life-cycles

#### Disadvantages:

Unexpected failures may

- asset replacement
- Inefficient use of time and resources

Despite these disadvantages, the US Department of Energy reports that approximately 55% of people today still use reactive maintenance.

- still occur
- Increased labor
- Includes unneeded maintenance

The US Department of Energy predicts that an effective preventive maintenance plan could save organizations 12-18% in maintenance costs over time.

To learn more about how enterprise asset management software can help with preventive maintenance scheduling, visit <u>assetworks.com/eam</u>.

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